



AIRCRAFT COMPANY, INC.

DMS 1537B

TENTATIVE

ISSUE OF 6-23-61

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DOUGLAS MATERIAL SPECIFICATION**TITLE:**CLEANING AND STRIPPING SOLVENT
FAST DRYING, DOUGLAS NO. 15 STRIPPER

1. ACKNOWLEDGMENT: A vendor shall mention this specification number and its revision letter in all quotations and when acknowledging purchase orders.
2. APPLICATION: For cleaning primed and unprimed surfaces prior to painting and sealing operations.
3. COMPOSITION: The solvent shall be a mixture compound of the following ingredients:

<u>Ingredient</u>	<u>% by Vol.</u>
Methyl Ethyl Ketone, (TT-M-261)	20-22
Isopropyl Alcohol, (MIL-F-5566)	10-11
Isopropyl Acetate, (TT-I-721)	20-22
Aromatic Petroleum Naptha, (TT-N-97, Type I, GR B)	50 max

4. TECHNICAL REQUIREMENTS: Solvent shall be clear, colorless, and free from suspended matter. The color shall be a maximum of 25 as measured on the Saybolt Chromometer.
5. REPORTS: Unless otherwise specified, the vendor shall furnish with each shipment three copies of a report stating that the product meets the requirements of this specification. This report shall include purchase order number, material specification number, formula number or vendor's description, batch numbers, date of manufacture, total quantity in shipment, quantity in each batch, individual quantity of ingredients used in each batch, and specific identification for each ingredient.
- 5.1 A batch is defined as a homogeneous unit of material manufactured and blended at one time.
6. PACKAGING AND MARKING:
 - 6.1 Unless otherwise specified, the solvent shall be packaged in 55 gallon metal drums with sealed openings. Interior surfaces of the metal drums shall be free from corrosion.
 - 6.2 Each container shall be legibly marked to show this specification number, "Douglas No. 15 Stripper", vendor's identifications, batch number, and net quantity.
 - 6.3 When the point of delivery is in California, each container must be labeled in accordance with California General Industry Safety Orders, Group 9, Article 85. If the point of delivery is in any other State, the material shall be labeled in accordance with the existing safety regulations of that State.

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7. REJECTIONS: Material not conforming to this specification or to authorized modifications will be subject to rejection.

DOUGLAS MATERIAL SPECIFICATION QUALIFIED PRODUCTS LIST

MCDONNELL DOUGLAS

CORPORATION

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SUPERSEDES ISSUE NO.

CLEANING AND STRIPPING SOLVENT; FAST DRYING DOUGLAS NO. 15 STRIPPER

THE PRODUCTS OR SOURCES LISTED BELOW HAVE BEEN QUALIFIED UNDER THE REQUIREMENTS OF THIS DMS. THE LISTING OF A PRODUCT OR SOURCE DOES NOT RELEASE THE MANUFACTURER FROM COMPLIANCE WITH THE SPECIFICATION REQUIREMENTS.

CLASSIFICATION	MANUFACTURER'S DESIGNATION	MANUFACTURER'S NAME & ADDRESS	REMARKS
ANY SOURCE CAPABLE OF MEETING THIS SPECIFICATION ACCEPTABLE.			
<div style="text-align: right;">  MAD:jg </div>			